

## Environmental Product Declaration Type III ITB No. 749/2025

Issuance date: 27.01.2025

Validity date: 27.01.2030



## TILKKA

ARMCHAIRS, SOFAS AND TABLES

### BASIC INFORMATION

This declaration is the Type III Environmental Product Declaration (EPD) based on EN 15804 and verified according to ISO 14025 by an external auditor. It contains the information on the impacts of the declared construction materials on the environment. Their aspects were verified by the independent body according to ISO 14025. Basically, a comparison or evaluation of EPD data is possible only if all the compared data were created according to EN 15804+A2

#### Life cycle analysis (LCA):

A1-A3, C1-C4 and D modules, in accordance with EN 15804+A2

#### The year of preparing the EPD:

2025

#### Product standard:

EN 16139

#### Service Life:

5 years for standard product with possibility of 10 years

#### PCR:

ITB-PCR A (PCR based on EN 15804)

#### Declared unit:

1 piece

#### Reasons for performing LCA:

B2B

#### Representativeness:

Polish product

ITB is the verified member of  
The European Platform for EPD  
program operators and LCA  
practitioner [www.eco-platform.org](http://www.eco-platform.org)

### OWNER OF THE EPD:

Nowy Styl sp. z o.o.

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38-400 Krosno, Poland

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### EPD PROGRAM OPERATOR:

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# 01/MANUFACTURER

Environmental Product Declaration Type III ITB No. 749/2025



## OUR COMPANY

Nowy Styl has been helping companies worldwide arrange office and public spaces for over 30 years. First, we define their needs, and then we choose and provide products and solutions that will make work healthier, more efficient, and more comfortable. We do it with genuine passion and satisfaction, which has led us to become one of the leading manufacturers of office and public space furniture in Europe.

Nowy Styl portfolio includes the following brands: **Nowy Styl**, Kusch+Co, Forum by Nowy Styl, SOHOS by Nowy Styl and Sitag by Nowy Styl. We present our solutions at the Office Inspiration Centre in Kraków and showrooms in London, Paris, Berlin, Munich, Prague, Bratislava, Dubai and many more. Thanks to our diverse portfolio, we provide comprehensive solutions for various

spaces and needs. We equip offices, airports, stadiums, concert halls and more. We want to offer solutions worthy of the 21<sup>st</sup> century – designed thoughtfully, with attention to comfort and safety.

Our company has earned the trust of numerous international corporations, including Siemens, Toyota, DS Smith, Honeywell, Deloitte, and ABB. Worldwide, more than 260 international airports have furnished their environments with our waiting benches, seat islands or lounge furniture. Our projects also support esteemed cultural institutions such as the Polish National Radio Symphony Orchestra in Katowice and the Munich Opera. We proudly supported stadiums for the European Football Championship (2012, 2016, 2021, 2024) and the 2022 World Cup in Qatar.

# 01/MANUFACTURER

Environmental Product Declaration Type III ITB No. 749/2025



We cooperate with designers from all over the world and our products are appreciated in competitions. We have received, i. a., the Red Dot Design Award, the German Design Award, the Iconic Awards, and the Design Award.

We make our products in manufacturing plants equipped with cutting-edge technologies, located in Poland, Germany and Switzerland with a total production area of over 211,000m<sup>2</sup>. In Poland, in the Podkarpacie region, there are four plants: three in Jasło (including a fully automated office furniture factory opened in 2015) and one in Rzepedź. The company also operates a Research and Development Centre located in Jasło where innovative production technologies and product solutions are constantly developed.

## INTEGRATED MANAGEMENT SYSTEM

We are aware that our operations have an impact on the natural environment, and we strive to reduce or neutralise it with future generations in mind. Nowy Styl has implemented management systems confirmed by the following certificates: quality management system EN ISO 9001, environmental management system EN ISO 14001 and occupational health and safety system EN ISO 45001.

As an extension of the existing environmental management system in Nowy Styl sp. z o.o., we have implemented an ecodesign management system based on the ISO 14006 standard (Environmental Management Systems - Guidelines for incorporating ecodesign). Ecodesign management is a methodical approach, taking into account environmental aspects during product design and development in order to reduce the negative environmental impact throughout the product's life cycle according to ISO 14040 standard (including components and raw materials).

## CARBON FOOTPRINT MANAGEMENT SYSTEM

Nowy Styl has implemented a CO<sub>2</sub> management system for the Organization (CO<sub>2</sub> footprint) in accordance with the requirements stated in ISO 14064-1 and the GHG Protocol and confirmed by the CO<sub>2</sub> Performance Ladder certificate.

## ECOVADIS PLATINUM

EcoVadis is an independent, holistic CSR assessment rating several dozen criteria in four thematic categories: human and labour rights, environment, ethics and sustainable procurement. Nowy Styl undergoes these audits for many years now. In 2022, 2023 and 2024 our company achieved the highest possible rating and was awarded the EcoVadis Platinum Medal, what places us among the top 1% of the best-rated companies.



# 02/PRODUCT DESCRIPTION

Environmental Product Declaration Type III ITB No. 749/2025

## TILKKA LINE



### TILKKA armchair

**Backrest inner part:**

7-layer beech plywood, thickness 10,5mm

**Backrest outer part:**

3-layer beech plywood, thickness 4,5mm

**Seat upper part:**

8-layer beech plywood, thickness 12 mm

**Seat bottom part:**

3-layer beech plywood, thickness 4,5mm

**Backrest and seat finish:** upholstered

**Frame type:** 4-leg, X-sled

**Base finish:** powder coated steel, chromium plated steel, natural beech wood, stained beech wood, natural oak



### TILKKA sofa

**Backrest inner part:**

7-layer beech plywood, thickness 10,5mm

**Backrest outer part:**

3-layer beech plywood, thickness 4,5mm

**Seat upper part:**

8-layer beech plywood, thickness 12 mm

**Seat bottom part:**

3-layer beech plywood, thickness 4,5mm

**Backrest and seat finish:** upholstered

**Frame type:** 4-leg, X-sled

**Base finish:** powder coated steel, chromium plated steel, natural beech wood, stained beech wood, natural oak



### TILKKA table MINI

**Table top type:** chipboard or beech plywood, thickness 12mm or 18mm

**Table top finish:** Melamine, Linoleum, Fenix NTM

**Base type:** X-sled

**Base finish:** powder coated or chromium plated steel



### TILKKA table

**Table top type:**

chipboard or beech plywood, thickness 18mm

**Table top finish:** Melamine, Linoleum, Fenix NTM

**Base type:** X-sled

**Base finish:** powder coated or chromium plated steel

**Certificates:** external test report for selected configurations

**Application:** Conference and meeting rooms

All specific product information is available at manufacturer website: [www.nowystyl.com/en](http://www.nowystyl.com/en).

# 03/LIFE CYCLE ASSESSMENT (LCA)

Environmental Product Declaration Type III ITB No. 749/2025

## GENERAL RULES APPLIED

### ALLOCATION

The allocation rules used for this EPD are based on general ITB-PCR A. Production line process carried out in four factories of Nowy Styl sp. z o.o. located in Krosno and Rzepedź, Poland. Allocation was done on product mass basis. All impacts from raw materials extraction are allocated in A1 module of the LCA. 100% of impacts from the line production of Nowy Styl sp. z o.o. were inventoried. Utilization of packaging material was taken into consideration. Module A2 includes transport of raw materials such as wood-faced boards, wood, polymer components, steel elements, papers, additives, ancillary materials and packaging materials from their suppliers to Nowy Styl sp. z o.o. in Jasło and in Rzepedź. Municipal wastes of factory were allocated to module A3. Energy supply was inventoried for whole factory and was allocated to the production. Emissions in the factory are measured and were allocated to module A3.

The green energy purchased by Nowy Styl sp. z o.o. in 2023 was included in the LCA calculation.

### SYSTEM LIMITS

The life cycle analysis of the declared products covers "Product Stage", A1-A3, C1, C2, C3, C4 and D modules (Cradle-to-Gate with options) accordance with ISO 14040 and PCR A v.1.6. The details of systems limits are provided in product technical report. Energy and water consumption, emissions as well as information on generated wastes were inventoried and were included in the calculations. It can be assumed that the total sum of omitted processes does not exceed 5% of all impact categories. In accordance with ITB PCR A, machines and facilities (capital goods) required for the production as well as transportation of employees were not included in LCA.

### A1 AND A2 MODULES:

#### RAW MATERIALS SUPPLY & TRANSPORT

Wood-faced boards, wood, polymer components, steel elements, papers, additives, ancillary materials and packaging materials come from Polish and foreign suppliers. Means of transport include lorries. European standards for average combustion were used for calculations.

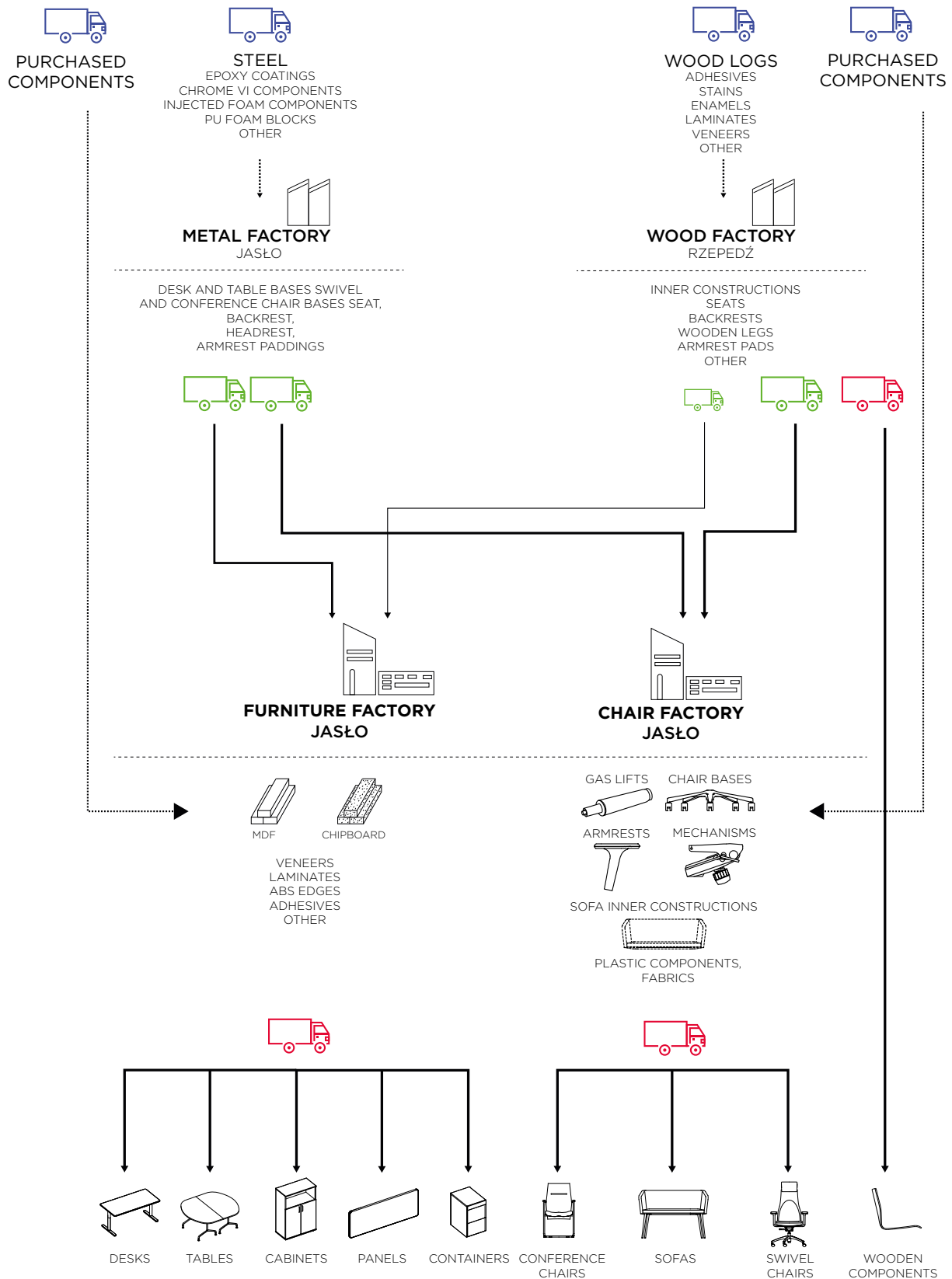
### A3 PRODUCTION

As shown in the scheme of manufacturing on page 6. Nowy Styl sp. z o.o. manufactures products in four factories in Poland. Two of them process purchased materials such as metal and wood into components. Then, the furniture and chair factories use those components, as well as purchased components to assemble products, which are then ready for distribution. Some of the components made in the wood factory are also sold as finished products.

# 03/LIFE CYCLE ASSESSMENT (LCA)

Environmental Product Declaration Type III ITB No. 749/2025

## A3 PRODUCTION



LEGEND:



PURCHASED COMPONENTS



PRODUCED COMPONENTS



SOLD PRODUCTS

# 03/LIFE CYCLE ASSESSMENT<sub>(LCA)</sub>

Environmental Product Declaration Type III ITB No. 749/2025

## GENERAL RULES APPLIED

### END OF LIFE SCENARIOS

It is assumed that at the end-of-life, the declared product is dismantled manually or with the use of electrical tools. The resulting waste is transported to waste processing plant distant by 75 km on 24t lorry (Euro 5) with 90% capacity utilization (module C2). Selectively recovered materials undergo recycling, energy recovery or landfilling according to national treatment practice of the industrial waste and recommendations of Nowy Styl sp. z o.o. Environmental burdens declared in module C4 are associated with waste-specific emissions to air and groundwater. A potential credit resulting from the recycling and energy recovery are presented in module D.

**TABLE 1**

End of life scenario for the declared products

| Material                         | Material recovery | Energy recovery | Recycling | Landfilling |
|----------------------------------|-------------------|-----------------|-----------|-------------|
| Polymers                         | 100%              | 10%             | 85%       | 5%          |
| Aluminium                        | 100%              | 0%              | 98%       | 2%          |
| Steel                            | 100%              | 0%              | 98%       | 2%          |
| Wood And Wooden-Based Components | 100%              | 8%              | 90%       | 2%          |
| Cartonboard                      | 100%              | 20%             | 80%       | 0%          |

### DATA COLLECTION PERIOD

Primary data provided by Nowy Styl sp. z o.o. covers a period of 01.01.2023 – 31.12.2023 (1 year). The life cycle assessments were prepared for Poland and Europe as reference area.

### DATA QUALITY

The data selected for LCA analysis originate from ITB-LCI questionnaires completed by Nowy Styl Sp. z o.o. using the inventory data, ITB and Ecoinvent databases. No specific data collected is older than five years and no generic datasets used are older than ten years. The representativeness, completeness, reliability, and consistency are judged as good.

### ASSUMPTIONS AND ESTIMATES

The impacts of the representative the specific product were aggregated using weighted average. Impacts were inventoried and calculated for all products.

### CALCULATION RULES

LCA was done in accordance with ITB PCR A using ITB LCA-tool.

### DATA BASES

The data for the processes come from the following databases: Ecoinvent v.3.10, specific EPDs, ITB-Data. specific data quality analysis was a part of the external audit.

# 03/LIFE CYCLE ASSESSMENT<sub>(LCA)</sub>

Environmental Product Declaration Type III ITB No. 749/2025

## RESULTS

### DECLARED UNIT

The declaration refers to declared unit (DU): 1 armchair or 1 sofa or 1 table TILKKA produced by Nowy Styl sp. z o.o.

### TABLE 2

System boundaries for the environmental characteristic of the TILKKA armchairs, sofas and tables produced by Nowy Styl sp. z o.o.

| Product stage       |           |               | Construction process           |                                   | Use stage |             |        |             |               |                        |                       | End of life               |           |                  |          | Benefits and loads beyond the system boundary |
|---------------------|-----------|---------------|--------------------------------|-----------------------------------|-----------|-------------|--------|-------------|---------------|------------------------|-----------------------|---------------------------|-----------|------------------|----------|-----------------------------------------------|
| Raw material supply | Transport | Manufacturing | Transport to construction site | Construction-installation process | Use       | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | Deconstruction demolition | Transport | Waste processing | Disposal | Reuse-recovery-recycling                      |
| A1                  | A2        | A3            | A4                             | A5                                | B1        | B2          | B3     | B4          | B5            | B6                     | B7                    | C1                        | C2        | C3               | C4       | D                                             |
| MD                  | MD        | MD            | MNA                            | MNA                               | MNA       | MNA         | MNA    | MNA         | MNA           | MNA                    | MNA                   | MD                        | MD        | MD               | MD       | MD                                            |

Environmental assessment information

(MNA – Module not assessed, MD – Module Declared, INA – Indicator Not Assessed)

# 03/LIFE CYCLE ASSESSMENT<sub>(LCA)</sub>

Environmental Product Declaration Type III ITB No. 749/2025

## RESULTS

**TABLE 3**

Life cycle assessment (LCA) results for specific product.

| TILKKA                                                              |                        |           |          |          |           |          |          |          |          |           |
|---------------------------------------------------------------------|------------------------|-----------|----------|----------|-----------|----------|----------|----------|----------|-----------|
| Environmental impacts: (DU) 1 armchair (weight: 34.77kg*)           |                        |           |          |          |           |          |          |          |          |           |
| IMPACT CATEGORIES                                                   | UNIT                   | A1        | A2       | A3       | A1-A3     | C1       | C2       | C3       | C4       | D         |
| Global Warming Potential                                            | eq. kg CO <sub>2</sub> | 1.99E+01  | 6.26E+00 | 8.08E+00 | 3.42E+01  | 4.97E-02 | 3.37E-01 | 1.72E+00 | 5.43E-03 | -9.39E+00 |
| Greenhouse gas potential - fossil                                   | eq. kg CO <sub>2</sub> | 2.83E+01  | 6.25E+00 | 7.63E+00 | 4.22E+01  | 4.88E-02 | 3.36E-01 | 1.42E+00 | 5.40E-03 | -1.05E+01 |
| Greenhouse gas potential - biogenic                                 | eq. kg CO <sub>2</sub> | -8.47E+00 | 4.07E-03 | 4.23E-01 | -8.04E+00 | 8.80E-04 | 2.19E-04 | 2.93E-01 | 2.02E-05 | 1.21E+00  |
| Global warming potential - land use and land use change             | eq. kg CO <sub>2</sub> | 2.92E-02  | 2.05E-03 | 2.72E-02 | 5.85E-02  | 1.15E-05 | 1.10E-04 | 1.18E-04 | 1.97E-06 | -6.96E-02 |
| Stratospheric ozone depletion potential                             | eq. kg CFC 11          | 1.45E-05  | 1.24E-07 | 8.94E-07 | 1.55E-05  | 8.75E-10 | 6.68E-09 | 2.39E-07 | 1.38E-09 | -5.68E-07 |
| Soil and water acidification potential                              | eq. mol H <sup>+</sup> | 1.48E-01  | 1.96E-02 | 1.48E-01 | 3.15E-01  | 4.84E-04 | 1.05E-03 | 5.72E-03 | 2.99E-05 | -2.05E-02 |
| Eutrophication potential - freshwater                               | eq. kg P               | 1.14E-02  | 4.17E-04 | 8.73E-03 | 2.06E-02  | 8.29E-05 | 2.24E-05 | 4.97E-05 | 2.62E-07 | -9.14E-03 |
| Eutrophication potential - seawater                                 | eq. kg N               | 3.82E-02  | 6.59E-03 | 3.62E-02 | 8.10E-02  | 6.88E-05 | 3.55E-04 | 2.24E-03 | 1.82E-05 | -3.98E-03 |
| Eutrophication potential - terrestrial                              | eq. mol N              | 3.17E-01  | 7.17E-02 | 5.43E-01 | 9.32E-01  | 5.90E-04 | 3.86E-03 | 2.44E-02 | 1.18E-04 | -4.79E-02 |
| Potential for photochemical ozone synthesis                         | eq. kg NMVOC           | 1.24E-01  | 3.06E-02 | 9.98E-02 | 2.55E-01  | 1.66E-04 | 1.65E-03 | 6.88E-03 | 3.47E-05 | -1.41E-02 |
| Potential for depletion of abiotic resources - non-fossil resources | eq. kg Sb              | 1.41E-03  | 2.04E-05 | 1.66E-05 | 1.45E-03  | 6.59E-08 | 1.10E-06 | 6.36E-07 | 6.93E-09 | 1.94E-04  |
| Abiotic depletion potential - fossil fuels                          | MJ                     | 7.65E+02  | 8.78E+01 | 1.08E+02 | 9.61E+02  | 7.45E-01 | 4.72E+00 | 1.51E+01 | 9.13E-02 | -1.85E+02 |
| Water deprivation potential                                         | eq. m <sup>3</sup>     | 4.40E+01  | 4.24E-01 | 3.90E+00 | 4.83E+01  | 1.51E-02 | 2.28E-02 | 6.78E-02 | 3.34E-04 | -1.27E+01 |
| Environmental impacts: (DU) 1 armchair (weight: 34.77kg*)           |                        |           |          |          |           |          |          |          |          |           |
| IMPACT CATEGORIES                                                   | UNIT                   | A1-A3     |          | A4-A5    |           | C1-C4    |          | D        |          |           |
| Particulate matter                                                  | Disease incidence      | INA       |          | INA      |           | INA      |          | INA      |          |           |
| Potential human exposure efficiency relative to U235                | eg. kBq U235           | INA       |          | INA      |           | INA      |          | INA      |          |           |
| Potential comparative toxic unit for ecosystems                     | CTUe                   | INA       |          | INA      |           | INA      |          | INA      |          |           |
| Potential comparative toxic unit for humans (cancer effects)        | CTUh                   | INA       |          | INA      |           | INA      |          | INA      |          |           |
| Potential comparative toxic unit for humans (non-cancer effects)    | CTUh                   | INA       |          | INA      |           | INA      |          | INA      |          |           |
| Potential soil quality index                                        | dimensionless          | INA       |          | INA      |           | INA      |          | INA      |          |           |

\*Product weight includes: material, packaging waste and all packaging materials

# 03/LIFE CYCLE ASSESSMENT<sub>(LCA)</sub>

Environmental Product Declaration Type III ITB No. 749/2025

## RESULTS

**TABLE 4**

Life cycle assessment (LCA) results for specific product.

| Environmental impacts : (DU) 1 armchair (weight : 34.77kg*)                                                                     |                |          |          |          |          |          |          |          |          |           |
|---------------------------------------------------------------------------------------------------------------------------------|----------------|----------|----------|----------|----------|----------|----------|----------|----------|-----------|
| ASPECTS                                                                                                                         | UNIT           | A1       | A2       | A3       | A1-A3    | C1       | C2       | C3       | C4       | D         |
| Consumption of renewable primary energy - excluding renewable primary energy sources used as raw materials                      | MJ             | 1.57E+02 | 1.49E+00 | 1.79E+02 | 3.37E+02 | 5.41E-02 | 8.00E-02 | 9.01E-02 | 1.38E-03 | -1.04E+02 |
| Consumption of renewable primary energy resources used as raw materials                                                         | MJ             | 2.56E+02 | 0.00E+00 | 0.00E+00 | 2.56E+02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Total consumption of renewable primary energy resources (primary energy AND primary energy resources used as raw materials)     | MJ             | 1.57E+02 | 1.49E+00 | 1.79E+02 | 3.37E+02 | 5.41E-02 | 8.00E-02 | 9.01E-02 | 1.38E-03 | -1.04E+02 |
| Consumption of non-renewable primary energy, excluding non-renewable primary energy resources used as raw materials             | MJ             | 4.01E+02 | 8.78E+01 | 1.13E+02 | 6.01E+02 | 7.89E-01 | 4.72E+00 | 1.63E+01 | 9.13E-02 | -2.01E+02 |
| Consumption of non-renewable primary energy resources used as raw materials                                                     | MJ             | 5.74E+02 | 0.00E+00 | 1.13E+02 | 6.86E+02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Total consumption of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials) | MJ             | 9.74E+02 | 8.78E+01 | 1.13E+02 | 1.17E+03 | 7.89E-01 | 4.72E+00 | 1.63E+01 | 9.13E-02 | -2.01E+02 |
| Consumption of secondary materials                                                                                              | kg             | 3.66E+00 | 4.02E-02 | 3.43E-02 | 3.74E+00 | 0.00E+00 | 2.16E-03 | 1.55E-04 | 1.96E-05 | 8.37E+00  |
| Consumption of renewable secondary fuels                                                                                        | MJ             | 6.67E+00 | 5.07E-04 | 1.69E-04 | 6.67E+00 | 0.00E+00 | 2.73E-05 | 2.70E-06 | 5.57E-04 | 2.16E+01  |
| Consumption of non-renewable secondary fuels                                                                                    | MJ             | 5.19E+01 | 0.00E+00 | 0.00E+00 | 5.19E+01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.79E+00  |
| Net consumption of freshwater resources                                                                                         | m <sup>3</sup> | 6.78E-01 | 1.17E-02 | 1.04E-01 | 7.94E-01 | 2.42E-04 | 6.27E-04 | 7.35E-04 | 1.06E-04 | -6.19E-02 |
| Environmental impacts : (DU) 1 armchair (weight : 34.77kg*)                                                                     |                |          |          |          |          |          |          |          |          |           |
| WASTES                                                                                                                          | UNIT           | A1       | A2       | A3       | A1-A3    | C1       | C2       | C3       | C4       | D         |
| Hazardous waste, neutralised                                                                                                    | kg             | 7.27E+00 | 1.26E-01 | 1.98E-01 | 7.60E+00 | 1.54E-07 | 6.80E-03 | 1.88E-02 | 9.09E-05 | -1.24E-01 |
| Non-hazardous waste, neutralised                                                                                                | kg             | 4.55E+01 | 2.67E+00 | 2.93E+00 | 5.11E+01 | 4.40E-03 | 1.44E-01 | 5.38E-01 | 1.78E-02 | -5.06E+00 |
| Radioactive waste                                                                                                               | kg             | 9.14E-03 | 2.80E-05 | 9.86E-05 | 9.26E-03 | 6.38E-07 | 1.51E-06 | 1.06E-04 | 6.14E-07 | -1.81E-04 |
| Components for re-use                                                                                                           | kg             | 4.38E-02 | 0.00E+00 | 0.00E+00 | 4.38E-02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Materials for recycling                                                                                                         | kg             | 2.33E-01 | 6.59E-04 | 1.73E+00 | 1.96E+00 | 0.00E+00 | 3.54E-05 | 4.33E-03 | 1.67E-07 | 3.27E-01  |
| Materials for energy recovery                                                                                                   | kg             | 1.34E-02 | 5.57E-06 | 4.34E-01 | 4.47E-01 | 0.00E+00 | 3.00E-07 | 8.47E-09 | 2.13E-09 | -9.83E-07 |
| Energy exported                                                                                                                 | MJ             | 3.97E+01 | 3.66E-02 | 1.71E-01 | 3.99E+01 | 0.00E+00 | 1.97E-03 | 1.65E+00 | 9.47E-05 | 1.21E-01  |

\*Product weight includes: material, packaging waste and all packaging materials

# 03/LIFE CYCLE ASSESSMENT<sub>(LCA)</sub>

Environmental Product Declaration Type III ITB No. 749/2025

## RESULTS

**TABLE 5**

Life cycle assessment (LCA) results for specific product.

| TILKKA                                                              |                        |           |          |          |           |          |          |          |          |           |
|---------------------------------------------------------------------|------------------------|-----------|----------|----------|-----------|----------|----------|----------|----------|-----------|
| Environmental impacts : (DU) 1 sofa (weight : 70.73kg*)             |                        |           |          |          |           |          |          |          |          |           |
| IMPACT CATEGORIES                                                   | UNIT                   | A1        | A2       | A3       | A1-A3     | C1       | C2       | C3       | C4       | D         |
| Global Warming Potential                                            | eq. kg CO <sub>2</sub> | 3.53E+01  | 9.37E+01 | 2.27E+00 | 1.31E+02  | 4.97E-02 | 6.83E-01 | 3.48E+00 | 1.10E-02 | -1.91E+01 |
| Greenhouse gas potential - fossil                                   | eq. kg CO <sub>2</sub> | 5.21E+01  | 9.37E+01 | 2.14E+00 | 1.48E+02  | 4.88E-02 | 6.83E-01 | 2.89E+00 | 1.10E-02 | -2.14E+01 |
| Greenhouse gas potential - biogenic                                 | eq. kg CO <sub>2</sub> | -1.70E+01 | 6.10E-02 | 1.19E-01 | -1.68E+01 | 8.80E-04 | 4.44E-04 | 5.96E-01 | 4.09E-05 | 2.45E+00  |
| Global warming potential - land use and land use change             | eq. kg CO <sub>2</sub> | 5.23E-02  | 3.07E-02 | 7.64E-03 | 9.06E-02  | 1.15E-05 | 2.24E-04 | 2.40E-04 | 4.00E-06 | -1.41E-01 |
| Stratospheric ozone depletion potential                             | eq. kg CFC 11          | 2.73E-05  | 1.86E-06 | 2.51E-07 | 2.94E-05  | 8.75E-10 | 1.36E-08 | 4.85E-07 | 2.80E-09 | -1.15E-06 |
| Soil and water acidification potential                              | eq. mol H <sup>+</sup> | 2.69E-01  | 2.93E-01 | 4.15E-02 | 6.04E-01  | 4.84E-04 | 2.14E-03 | 1.16E-02 | 6.07E-05 | -4.15E-02 |
| Eutrophication potential - freshwater                               | eq. kg P               | 2.03E-02  | 6.25E-03 | 2.45E-03 | 2.90E-02  | 8.29E-05 | 4.55E-05 | 1.01E-04 | 5.31E-07 | -1.85E-02 |
| Eutrophication potential - seawater                                 | eq. kg N               | 6.85E-02  | 9.87E-02 | 1.02E-02 | 1.77E-01  | 6.88E-05 | 7.20E-04 | 4.55E-03 | 3.69E-05 | -8.08E-03 |
| Eutrophication potential - terrestrial                              | eq. mol N              | 5.77E-01  | 1.07E+00 | 1.52E-01 | 1.80E+00  | 5.90E-04 | 7.83E-03 | 4.96E-02 | 2.40E-04 | -9.72E-02 |
| Potential for photochemical ozone synthesis                         | eq. kg NMVOC           | 2.29E-01  | 4.59E-01 | 2.80E-02 | 7.16E-01  | 1.66E-04 | 3.34E-03 | 1.40E-02 | 7.04E-05 | -2.87E-02 |
| Potential for depletion of abiotic resources - non-fossil resources | eq. kg Sb              | 2.90E-03  | 3.06E-04 | 4.66E-06 | 3.21E-03  | 6.59E-08 | 2.23E-06 | 1.29E-06 | 1.41E-08 | 3.94E-04  |
| Abiotic depletion potential - fossil fuels                          | MJ                     | 1.50E+03  | 1.32E+03 | 3.03E+01 | 2.84E+03  | 7.45E-01 | 9.59E+00 | 3.06E+01 | 1.85E-01 | -3.76E+02 |
| Water deprivation potential                                         | eq. m <sup>3</sup>     | 8.83E+01  | 6.35E+00 | 1.09E+00 | 9.57E+01  | 1.51E-02 | 4.63E-02 | 1.38E-01 | 6.78E-04 | -2.57E+01 |
| Environmental impacts : (DU) 1 sofa (weight : 70.73kg*)             |                        |           |          |          |           |          |          |          |          |           |
| IMPACT CATEGORIES                                                   | UNIT                   | A1-A3     |          | A4-A5    |           | C1-C4    |          | D        |          |           |
| Particulate matter                                                  | Disease incidence      | INA       |          | INA      |           | INA      |          | INA      |          |           |
| Potential human exposure efficiency relative to U235                | eg. kBq U235           | INA       |          | INA      |           | INA      |          | INA      |          |           |
| Potential comparative toxic unit for ecosystems                     | CTUe                   | INA       |          | INA      |           | INA      |          | INA      |          |           |
| Potential comparative toxic unit for humans (cancer effects)        | CTUh                   | INA       |          | INA      |           | INA      |          | INA      |          |           |
| Potential comparative toxic unit for humans (non-cancer effects)    | CTUh                   | INA       |          | INA      |           | INA      |          | INA      |          |           |
| Potential soil quality index                                        | dimensionless          | INA       |          | INA      |           | INA      |          | INA      |          |           |

\*Product weight includes: material, packaging waste and all packaging materials

# 03/LIFE CYCLE ASSESSMENT<sub>(LCA)</sub>

Environmental Product Declaration Type III ITB No. 749/2025

## RESULTS

**TABLE 6**

Life cycle assessment (LCA) results for specific product.

| Environmental impacts: (DU) 1 sofa (weight: 70.73kg*)                                                                           |                |          |          |          |          |          |          |          |          |           |
|---------------------------------------------------------------------------------------------------------------------------------|----------------|----------|----------|----------|----------|----------|----------|----------|----------|-----------|
| ASPECTS                                                                                                                         | UNIT           | A1       | A2       | A3       | A1-A3    | C1       | C2       | C3       | C4       | D         |
| Consumption of renewable primary energy - excluding renewable primary energy sources used as raw materials                      | MJ             | 2.97E+02 | 2.23E+01 | 5.01E+01 | 3.70E+02 | 5.41E-02 | 1.62E-01 | 1.83E-01 | 2.80E-03 | -2.11E+02 |
| Consumption of renewable primary energy resources used as raw materials                                                         | MJ             | 5.27E+02 | 0.00E+00 | 0.00E+00 | 5.27E+02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Total consumption of renewable primary energy resources (primary energy AND primary energy resources used as raw materials)     | MJ             | 9.60E+02 | 2.23E+01 | 5.01E+01 | 1.03E+03 | 5.41E-02 | 1.62E-01 | 1.83E-01 | 2.80E-03 | -2.11E+02 |
| Consumption of non-renewable primary energy, excluding non-renewable primary energy resources used as raw materials             | MJ             | 7.51E+02 | 1.32E+03 | 3.17E+01 | 2.10E+03 | 7.89E-01 | 9.59E+00 | 3.31E+01 | 1.85E-01 | -4.07E+02 |
| Consumption of non-renewable primary energy resources used as raw materials                                                     | MJ             | 1.18E+03 | 0.00E+00 | 0.00E+00 | 1.18E+03 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Total consumption of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials) | MJ             | 1.93E+03 | 1.32E+03 | 3.17E+01 | 3.28E+03 | 7.89E-01 | 9.59E+00 | 3.31E+01 | 1.85E-01 | -4.07E+02 |
| Consumption of secondary materials                                                                                              | kg             | 6.92E+00 | 6.02E-01 | 9.63E-03 | 7.53E+00 | 0.00E+00 | 4.39E-03 | 3.14E-04 | 3.98E-05 | 1.70E+01  |
| Consumption of renewable secondary fuels                                                                                        | MJ             | 1.43E+01 | 7.60E-03 | 4.74E-05 | 1.43E+01 | 0.00E+00 | 5.54E-05 | 5.49E-06 | 1.13E-03 | 4.38E+01  |
| Consumption of non-renewable secondary fuels                                                                                    | MJ             | 1.09E+02 | 0.00E+00 | 0.00E+00 | 1.09E+02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 3.62E+00  |
| Net consumption of freshwater resources                                                                                         | m <sup>3</sup> | 1.16E+00 | 1.75E-01 | 2.93E-02 | 1.37E+00 | 2.42E-04 | 1.27E-03 | 1.49E-03 | 2.16E-04 | -1.26E-01 |
| Environmental impacts: (DU) 1 sofa (weight: 70.73kg*)                                                                           |                |          |          |          |          |          |          |          |          |           |
| WASTES                                                                                                                          | UNIT           | A1       | A2       | A3       | A1-A3    | C1       | C2       | C3       | C4       | D         |
| Hazardous waste, neutralised                                                                                                    | kg             | 1.46E+01 | 1.89E+00 | 5.69E-02 | 1.66E+01 | 1.54E-07 | 1.38E-02 | 3.82E-02 | 1.84E-04 | -2.52E-01 |
| Non-hazardous waste, neutralised                                                                                                | kg             | 8.30E+01 | 4.00E+01 | 8.23E-01 | 1.24E+02 | 4.40E-03 | 2.91E-01 | 1.09E+00 | 3.61E-02 | -1.03E+01 |
| Radioactive waste                                                                                                               | kg             | 1.94E-02 | 4.19E-04 | 2.77E-05 | 1.99E-02 | 6.38E-07 | 3.06E-06 | 2.14E-04 | 1.25E-06 | -3.67E-04 |
| Components for re-use                                                                                                           | kg             | 9.40E-02 | 0.00E+00 | 0.00E+00 | 9.40E-02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Materials for recycling                                                                                                         | kg             | 4.92E-01 | 9.87E-03 | 4.70E-01 | 9.72E-01 | 0.00E+00 | 7.19E-05 | 8.79E-03 | 3.38E-07 | -6.64E-01 |
| Materials for energy recovery                                                                                                   | kg             | 2.86E-02 | 8.34E-05 | 1.22E-01 | 1.50E-01 | 0.00E+00 | 6.08E-07 | 1.72E-08 | 4.32E-09 | -2.00E-06 |
| Energy exported                                                                                                                 | MJ             | 6.23E+01 | 5.48E-01 | 4.79E-02 | 6.29E+01 | 0.00E+00 | 3.99E-03 | 3.35E+00 | 1.92E-04 | -2.46E-01 |

\*Product weight includes: material, packaging waste and all packaging materials

# 03/LIFE CYCLE ASSESSMENT<sub>(LCA)</sub>

Environmental Product Declaration Type III ITB No. 749/2025

## RESULTS

**TABLE 7**

Life cycle assessment (LCA) results for specific product.

| TILKKA                                                              |                        |           |          |          |           |          |          |          |          |           |
|---------------------------------------------------------------------|------------------------|-----------|----------|----------|-----------|----------|----------|----------|----------|-----------|
| Environmental impacts: (DU) 1 table (weight: 5.48kg*)               |                        |           |          |          |           |          |          |          |          |           |
| IMPACT CATEGORIES                                                   | UNIT                   | A1        | A2       | A3       | A1-A3     | C1       | C2       | C3       | C4       | D         |
| Global Warming Potential                                            | eq. kg CO <sub>2</sub> | 7.78E+00  | 6.06E-01 | 1.55E+00 | 9.93E+00  | 4.97E-02 | 5.13E-02 | 2.61E-01 | 8.26E-04 | -1.43E+00 |
| Greenhouse gas potential - fossil                                   | eq. kg CO <sub>2</sub> | 8.55E+00  | 6.05E-01 | 1.53E+00 | 1.07E+01  | 4.88E-02 | 5.12E-02 | 2.17E-01 | 8.23E-04 | -1.60E+00 |
| Greenhouse gas potential - biogenic                                 | eq. kg CO <sub>2</sub> | -7.45E-01 | 3.94E-04 | 2.46E-02 | -7.20E-01 | 8.80E-04 | 3.33E-05 | 4.47E-02 | 3.07E-06 | 1.84E-01  |
| Global warming potential - land use and land use change             | eq. kg CO <sub>2</sub> | 3.12E-02  | 1.98E-04 | 3.45E-04 | 3.18E-02  | 1.15E-05 | 1.68E-05 | 1.80E-05 | 3.00E-07 | -1.06E-02 |
| Stratospheric ozone depletion potential                             | eq. kg CFC 11          | 6.22E-07  | 1.20E-08 | 4.32E-08 | 6.77E-07  | 8.75E-10 | 1.02E-09 | 3.64E-08 | 2.10E-10 | -8.64E-08 |
| Soil and water acidification potential                              | eq. mol H <sup>+</sup> | 1.47E-01  | 1.89E-03 | 1.36E-02 | 1.63E-01  | 4.84E-04 | 1.60E-04 | 8.71E-04 | 4.56E-06 | -3.12E-03 |
| Eutrophication potential - freshwater                               | eq. kg P               | 9.12E-03  | 4.04E-05 | 2.29E-03 | 1.15E-02  | 8.29E-05 | 3.42E-06 | 7.57E-06 | 3.98E-08 | -1.39E-03 |
| Eutrophication potential - seawater                                 | eq. kg N               | 2.79E-02  | 6.38E-04 | 1.96E-03 | 3.05E-02  | 6.88E-05 | 5.40E-05 | 3.41E-04 | 2.77E-06 | -6.06E-04 |
| Eutrophication potential - terrestrial                              | eq. mol N              | 2.85E-01  | 6.94E-03 | 1.71E-02 | 3.09E-01  | 5.90E-04 | 5.87E-04 | 3.72E-03 | 1.80E-05 | -7.29E-03 |
| Potential for photochemical ozone synthesis                         | eq. kg NMVOC           | 9.58E-02  | 2.97E-03 | 4.82E-03 | 1.04E-01  | 1.66E-04 | 2.51E-04 | 1.05E-03 | 5.28E-06 | -2.15E-03 |
| Potential for depletion of abiotic resources - non-fossil resources | eq. kg Sb              | 2.76E-04  | 1.98E-06 | 1.95E-06 | 2.80E-04  | 6.59E-08 | 1.67E-07 | 9.68E-08 | 1.05E-09 | 2.95E-05  |
| Abiotic depletion potential - fossil fuels                          | MJ                     | 1.29E+02  | 8.50E+00 | 2.31E+01 | 1.61E+02  | 7.45E-01 | 7.19E-01 | 2.29E+00 | 1.39E-02 | -2.82E+01 |
| Water deprivation potential                                         | eq. m <sup>3</sup>     | 2.99E+01  | 4.11E-02 | 4.21E-01 | 3.04E+01  | 1.51E-02 | 3.47E-03 | 1.03E-02 | 5.08E-05 | -1.93E+00 |
| Environmental impacts: (DU) 1 table (weight: 5.48kg*)               |                        |           |          |          |           |          |          |          |          |           |
| IMPACT CATEGORIES                                                   | UNIT                   | A1-A3     |          | A4-A5    |           | C1-C4    |          | D        |          |           |
| Particulate matter                                                  | disease                | INA       |          | INA      |           | INA      |          | INA      |          |           |
| incidence                                                           | INA                    | INA       |          | INA      |           | INA      |          | INA      |          |           |
| Potential human exposure efficiency relative to U235                | eg. kBq U235           | INA       |          | INA      |           | INA      |          | INA      |          |           |
| Potential comparative toxic unit for ecosystems                     | CTUe                   | INA       |          | INA      |           | INA      |          | INA      |          |           |
| Potential comparative toxic unit for humans (cancer effects)        | CTUh                   | INA       |          | INA      |           | INA      |          | INA      |          |           |
| Potential comparative toxic unit for humans (non-cancer effects)    | CTUh                   | INA       |          | INA      |           | INA      |          | INA      |          |           |
| Potential soil quality index                                        | dimensionless          | INA       |          | INA      |           | INA      |          | INA      |          |           |

\*Product weight includes: material, packaging waste and all packaging materials

# 03/LIFE CYCLE ASSESSMENT<sub>(LCA)</sub>

Environmental Product Declaration Type III ITB No. 749/2025

## RESULTS

**TABLE 8**

Life cycle assessment (LCA) results for specific product.

| Environmental impacts: (DU) 1 table (weight: 5.48kg*)                                                                           |                |          |          |          |          |          |          |          |          |           |
|---------------------------------------------------------------------------------------------------------------------------------|----------------|----------|----------|----------|----------|----------|----------|----------|----------|-----------|
| ASPECTS                                                                                                                         | UNIT           | A1       | A2       | A3       | A1-A3    | C1       | C2       | C3       | C4       | D         |
| Consumption of renewable primary energy - excluding renewable primary energy sources used as raw materials                      | MJ             | 3.72E+01 | 1.44E-01 | 1.64E+00 | 3.90E+01 | 5.41E-02 | 1.22E-02 | 1.37E-02 | 2.10E-04 | -1.59E+01 |
| Consumption of renewable primary energy resources used as raw materials                                                         | MJ             | 5.68E+01 | 0.00E+00 | 0.00E+00 | 5.68E+01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Total consumption of renewable primary energy resources (primary energy and primary energy resources used as raw materials)     | MJ             | 9.05E+01 | 1.44E-01 | 1.64E+00 | 9.23E+01 | 5.41E-02 | 1.22E-02 | 1.37E-02 | 2.10E-04 | -1.59E+01 |
| Consumption of non-renewable primary energy, excluding non-renewable primary energy resources used as raw materials             | MJ             | 6.75E+01 | 8.50E+00 | 2.46E+01 | 1.01E+02 | 7.89E-01 | 7.19E-01 | 2.48E+00 | 1.39E-02 | -3.06E+01 |
| Consumption of non-renewable primary energy resources used as raw materials                                                     | MJ             | 7.18E+01 | 0.00E+00 | 0.00E+00 | 7.18E+01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Total consumption of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials) | MJ             | 1.39E+02 | 8.50E+00 | 2.46E+01 | 1.72E+02 | 7.89E-01 | 7.19E-01 | 2.48E+00 | 1.39E-02 | -3.06E+01 |
| Consumption of secondary materials                                                                                              | kg             | 2.56E+00 | 3.89E-03 | 2.77E-05 | 2.56E+00 | 0.00E+00 | 3.29E-04 | 2.36E-05 | 2.98E-06 | 1.27E+00  |
| Consumption of renewable secondary fuels                                                                                        | MJ             | 3.54E-01 | 4.91E-05 | 1.36E-07 | 3.54E-01 | 0.00E+00 | 4.15E-06 | 4.12E-07 | 8.48E-05 | 3.29E+00  |
| Consumption of non-renewable secondary fuels                                                                                    | MJ             | 5.43E+01 | 0.00E+00 | 0.00E+00 | 5.43E+01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 2.72E-01  |
| Net consumption of freshwater resources                                                                                         | m <sup>3</sup> | 1.51E-01 | 1.13E-03 | 1.25E-02 | 1.64E-01 | 2.42E-04 | 9.55E-05 | 1.12E-04 | 1.62E-05 | -9.43E-03 |
| Environmental impacts: (DU) 1 table (weight: 5.48kg*)                                                                           |                |          |          |          |          |          |          |          |          |           |
| WASTES                                                                                                                          | UNIT           | A1       | A2       | A3       | A1-A3    | C1       | C2       | C3       | C4       | D         |
| Hazardous waste, neutralised                                                                                                    | kg             | 1.59E+00 | 1.22E-02 | 3.39E-02 | 1.64E+00 | 1.54E-07 | 1.04E-03 | 2.87E-03 | 1.38E-05 | -1.89E-02 |
| Non-hazardous waste, neutralised                                                                                                | kg             | 1.10E+01 | 2.58E-01 | 1.48E-01 | 1.14E+01 | 4.40E-03 | 2.19E-02 | 8.19E-02 | 2.71E-03 | -7.71E-01 |
| Radioactive waste                                                                                                               | kg             | 3.70E-04 | 2.71E-06 | 1.85E-05 | 3.92E-04 | 6.38E-07 | 2.29E-07 | 1.61E-05 | 9.34E-08 | -2.75E-05 |
| Components for re-use                                                                                                           | kg             | 1.20E-03 | 0.00E+00 | 0.00E+00 | 1.20E-03 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| Materials for recycling                                                                                                         | kg             | 5.93E-03 | 6.38E-05 | 7.23E-01 | 7.29E-01 | 0.00E+00 | 5.40E-06 | 6.59E-04 | 2.54E-08 | -4.98E-02 |
| Materials for energy recovery                                                                                                   | kg             | 3.84E-04 | 5.39E-07 | 3.50E-04 | 7.35E-04 | 0.00E+00 | 4.56E-08 | 1.29E-09 | 3.24E-10 | -1.50E-07 |
| Energy exported                                                                                                                 | MJ             | 1.27E+01 | 3.54E-03 | 1.38E-04 | 1.27E+01 | 0.00E+00 | 3.00E-04 | 2.51E-01 | 1.44E-05 | -1.85E-02 |

\*Product weight includes: material, packaging waste and all packaging materials

# 04/VERIFICATION

Environmental Product Declaration Type III ITB No. 749/2025

The process of verification of this EPD was in accordance with ISO 14025 and ISO 21930. After verification, this EPD is valid for a 5-year-period. EPD does not have to be recalculated after 5 years if the data have not changed significantly.

The basis for LCA analysis was ISO 14040 and ITB PCR A

Independent verification corresponding to ISO 14025 (subclause 8.1.3.)

☒ external ☐ internal

External verification of EPD: Ph.D. Eng. Halina Prejzner

LCI audit and verification: M.Sc. Eng. Michał Chwedaczuk

LCA, LCI audit and input data verification: Ph.D, D.Sc.Eng. Michał Piasecki

Note 1: The declaration owner has the sole ownership, liability, and responsibility for the information provided and contained in EPD. Declarations of construction products may not be comparable if they do not comply with EN 15804+A2. For further information about comparability, see EN 15804+A2 and ISO 14025.

Note 2: ITB is a public Research Organization and Notified Body (EC Reg. no 1488) to the European Commission and to other Member States of the European Union designated for the tasks concerning the assessment of building products' performance. ITB acts as the independent, third-party verification organization (see ISO 17025/17065/17029). ITB-EPD program is recognized and registered member of The European Platform - Association of EPD program operators and ITB-EPD declarations are registered and stored in the international ECO-PORTAL.

## NORMATIVE REFERENCES

- >> ITB PCR A General Product Category Rules for Construction Products
- >> ISO 14025:2006, Environmental labels and declarations – Type III environmental declarations – Principles and procedures
- >> ISO 14040:2006 Environmental management – Life cycle assessment – Principles and framework
- >> ISO 14044:2006 Environmental management – Life cycle assessment – Requirements and guidelines
- >> EN 15804:2012+A2:2019 Sustainability of construction works – Environmental product declarations – Core rules for the product category of construction products
- >> PN-EN 15942:2012 Sustainability of construction works – Environmental product declarations – Communication format business-to-business
- >> KOBIZE Emission factors of CO<sub>2</sub>, SO<sub>2</sub>, NO<sub>x</sub>, CO and total dust for electricity, December 2023.



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**Thermal Physics, Acoustics and Environment Department**

02-656 Warsaw, Ksawerów 21

# **CERTIFICATE No 749/2025 of TYPE III ENVIRONMENTAL DECLARATION**

Products:

**TILKKA armchairs, sofas and tables**

Manufacturer:

**Nowy Styl Sp. z o.o.**

Pużaka 49, 38-400 Krosno, Poland

confirms the correctness of the data included in the development of  
Type III Environmental Declaration and accordance with the requirements of the standard

**EN 15804+A2**

**Sustainability of construction works.**

**Environmental product declarations.**

**Core rules for the product category of construction products.**

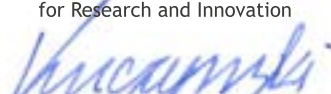
This certificate, issued on 27<sup>th</sup> January 2025 is valid for 5 years  
or until amendment of mentioned Environmental Declaration

Head of the Thermal Physics, Acoustics  
and Environment Department

  
Agnieszka Winkler-Skalna, PhD



Deputy Director  
for Research and Innovation

  
Krzysztof Kuczyński, PhD

Warsaw, January 2025